



**Product Data Sheet &  
General Processing Conditions**

**RTP 1499 P X 102560 A  
Polyphenylenesulfone (PPSU)  
PTFE Lubricated  
Perfluoropolyether Oil**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Specific Gravity	1.35	1.35	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0060 - 0.0080 in/in	0.60 - 0.80 %	D 955

**MECHANICAL**

Impact Strength, Izod notched 1/8 in (3.2 mm) section	3.2 ft-lbs/in	171 J/m	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	9000 psi	62 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.23 x 10 <sup>6</sup> psi	1586 MPa	D 638
Flexural Strength	13000 psi	90 MPa	D 790
Flexural Modulus	0.30 x 10 <sup>6</sup> psi	2068 MPa	D 790

**ELECTRICAL**

Volume Resistivity	> 1E14 ohm.cm	> 1E14 ohm.cm	D 257
Surface Resistivity	> 1E14 ohm/sq	> 1E14 ohm/sq	D 257 ESD STM11.11

**THERMAL**

Deflection Temperature @ 264 psi (1820 kPa)	400 °F	204 °C	D 648
Ignition Resistance* Flammability**	V-0 @ 1/16 in	V-0 @ 1.5 mm	D 3801

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

\*\* Values per RTP Company testing.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	650 - 710 °F	343 - 377 °C
Mold Temperature	275 - 350 °F	135 - 177 °C
Drying	6 hrs @ 300 °F	6 hrs @ 149 °C
Dew Point	-25 °F	-32 °C